

## TECHNICAL BULLETIN

## Maximum Mold Release Wax

Description: High quality maximum mold release paste wax

Packaging: 11 ounce paste Part # M-0811

Features: Industries first and most widely used mold release wax

Recognized worldwide as the industry standard for paste mold release waxes

Wax of choice when maximum release power is required

With stands exothermic temperatures up to 250° F (121° C)

pH: N/A

**Body Shop Safe:** No

Dilution: Ready to use

Application:

- 1. Apply by hand five (5) to eight (8) coats of Meguiar's Maximum Mold Release Wax (M-08).
  - o Apply a thin coat of wax, wait for approximately 5 to 10 minutes for the wax to haze up.
  - Wipe off the haze using a 100% cotton terry cloth towel.
  - Wait for an additional 20 to 30 minutes for the wax to fully cure then apply next coat.
- 2. Once all five (5) to eight (8) coats have been applied, the mold is ready for production.
- 3. For the first five (5) pulls add one (1) additional coat between each pull.
- 4. After the fifth pull, run mold until release becomes slight snug then apply one (1) additional coat of wax.
- Once there is enough build up of styrene and the mold surface has become dull then the mold requires cleaning and re-application of mold release wax.

Scale Hazard Rating:

Health = 24 = ExtremeFire = 23 = HighReactivity = 0 2 = ModerateSpecific Hazard = N/A 1 = Slight0 = Insignificant

Warning:

COMBUSTIBLE. Keep away from heat and open flame. Use in adequate ventilation. Contains petroleum distillates. May be harmful or fatal if swallowed. If swallowed, do not induce vomiting. Call a physician immediately. Possible eye and skin irritant. In case of skin contact, wash with soap and water. In case of eye contact, rinse eyes thoroughly with water. KEEP OUT OF REACH OF CHILDREN.

Meguiar's Help Line 800-347-5700

www.meguiars.com

(3/05) VMTB-08



## **CERTIFICATE OF ANALYSIS**

 Product Name :
 M-0811 Mold Release Paste Wax

 Meguiar's Part No:
 M-0811

 Invoice number:
 243344

## This product contains:

45-60% Heavy Alkylate Naphtha (64741-65-7)

5-15% Turpentine (9005-90-7) 5-15% Polymer Wax Blend (8015-86-9)

5-15% Polysiloxane (63148-62-9)

2-10% Calcined Kaolin Clay (66402-68-4)

1-5% Kaolin (1332-58-7)

1-5% Isoparaffinic Hydrocarbon (64742-47-8)

1-5% Conditioners (Trade Secret)

Sharon Berg

Sharon Berg Research & Development Meguiar's, Inc. December 21, 2009